

## Mach 3 Shortcut Keys

Key	Pendant Code 1	Pendant Code 2	Pendant Code 3
Emerg Stop	192		
Stop	27		
Cycle Start	18	82	164
Single Step	18	78	164
ReDo	17	87	163
Speed +	107		
Speed-	109		
F+	122		
F-	121		
Origin Point	17	69	162
J+	221		
J-	219		
Y+	38		
Y-	40		
X+	39		
X-	37		
Z+	33		
Z-	34		
A+	103		
A-	81		