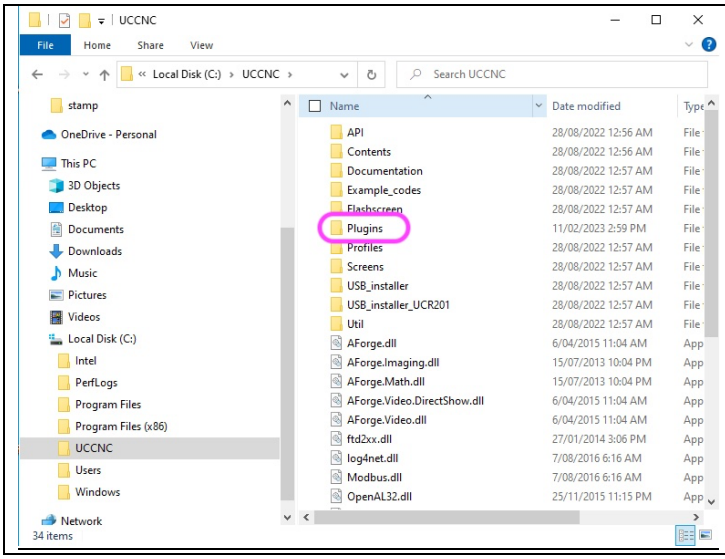
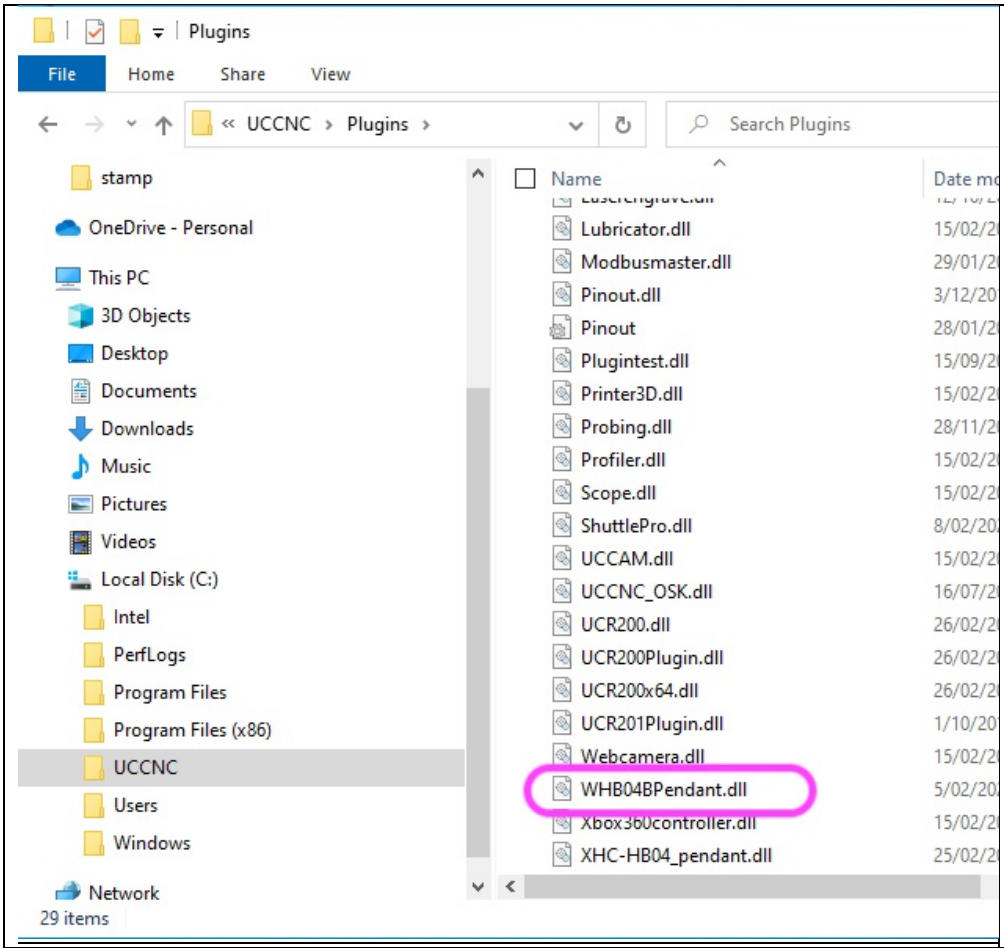
UCCNC and WHB04B Pendant

Plugin installation

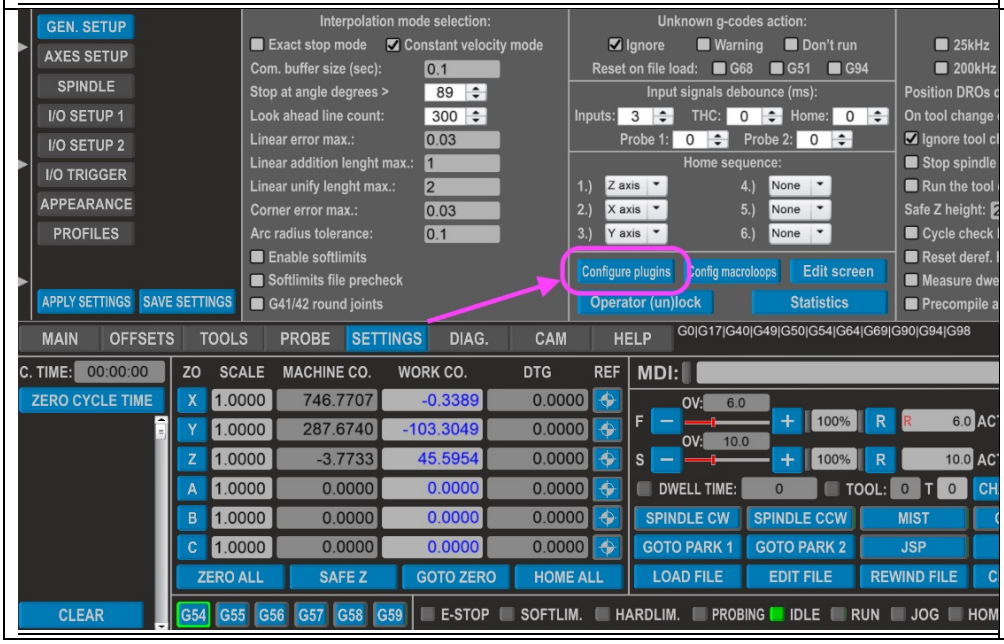
This is a guide only and was created in conjunction with the device sold at CNC3D Store and the file sourced from a CNC Drive forum – link below – Individual results may vary. Any help can be sourced through the forum.

http://www.forum.cncdrive.com/viewtopic.php?f=14&t=2449&hilit=Whb04&sid=0cff2bccc29a81c164494d62cff4432c&start=70

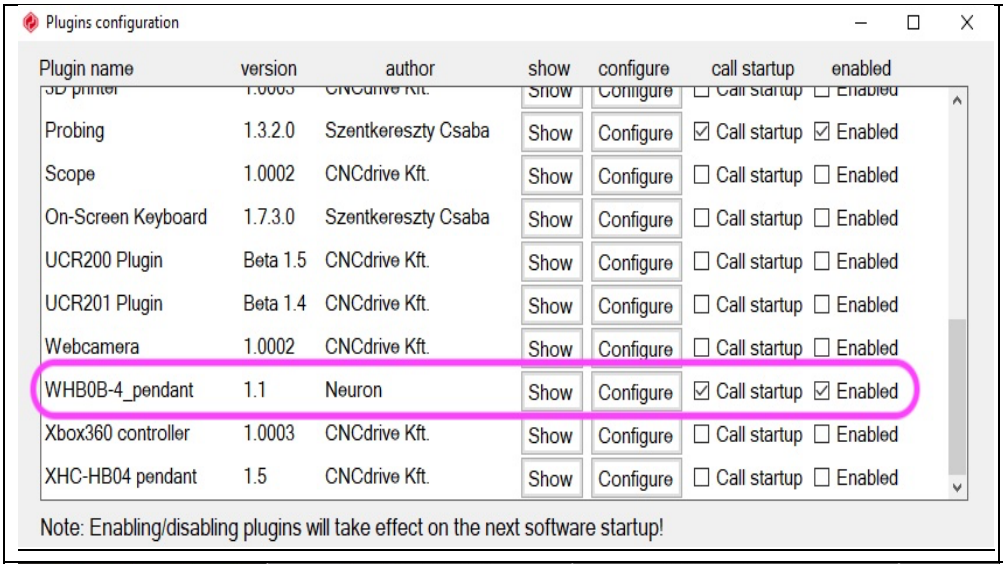
	In the UCCNC installation folder, go to the plugins folder (commonly "C:/UCCNC/Plugins)



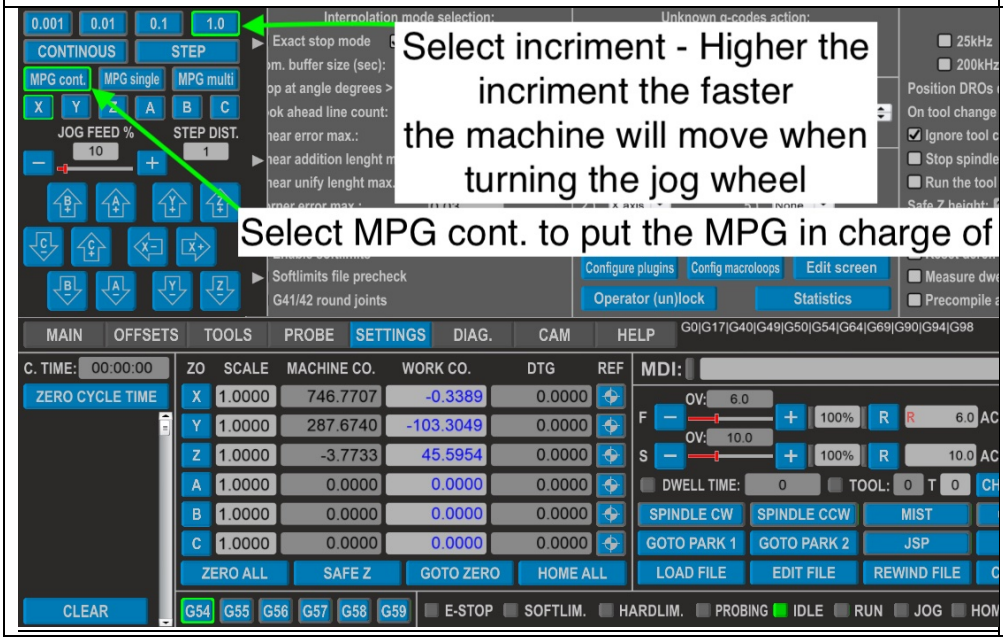
Copy the unzipped dll file to the Plugins directory



Plugin your USB dongle supplied with the MPG. Open UCCNC. In the settings tab, select “Configure Plugins”



Find the Plugin you have just copied to the directory in the list of plugins (if it does not appear straight away, try restarting UCCNC and check the file is in the correct directory.
Tick the " call startup" and "Enabled" boxes then restart UCCNC



On the next Startup of UCCNC the pendant should be reading the correct DRO readings.
Select MPG cont. to activate the control of the MPG.
For rapid movement select "1.0"mm incriments. The lower the increment the slower the scroll speed.

I hope this has helped anyone using this pendant in conjunction with UCCNC. There have been updates on the forum so feel free to scroll through and keep up to date with the latest version of the plugin.