

This is a guide only and was created in conjunction with the device sold at CNC3D Store and the file sourced from a CNC Drive forum – link below – Individual results may vary. Any help can be sourced through the forum.

 $\label{eq:http://www.forum.cncdrive.com/viewtopic.php?f=14&t=2449&hilit=WhbO4&sid=Ocff2\\ bccc29a81c164494d62cff4432c&start=70\\ \end{tabular}$ 

I     I     I     UCCNC       File     Home     Share     View		- 0	× ~ 📀	In the UCCNC installation
← → × ↑ 📙 « Local Disk (C:) → UCCNC	> v ひ , Search UCCNC			folder go to
stamp ,	Name	✓ Date modified	Туре	the plugins
<ul> <li>OneDrive - Personal</li> </ul>	API	28/08/2022 12:56 AM	File	folder
This DC	Contents	28/08/2022 12:56 AM	File	Ioidei
2D Objects	Documentation	28/08/2022 12:57 AM	File	(commonly
J SD OBJECIS	Example_codes	28/08/2022 12:57 AM	File	
Desktop	Flashscreen	28/08/2022 12:57 AM	File	C:/UCCNC/Plu
Documents	Plugins	11/02/2023 2:59 PM	File	ains)
Downloads	Profiles	28/08/2022 12:57 AM	File	9
h Music	Screens	28/08/2022 12:57 AM	File	
Pictures	USB_installer	28/08/2022 12:57 AM	File	
Videos	USB_installer_UCR201	28/08/2022 12:57 AM	File	
	Util	28/08/2022 12:57 AM	File	
Local Disk (C:)	AForge.dll	6/04/2015 11:04 AM	App	
Intel	AForge.Imaging.dll	15/07/2013 10:04 PM	Арр	
PerfLogs	AForge.Math.dll	15/07/2013 10:04 PM	App	
Program Files	AForge.Video.DirectShow.dll	6/04/2015 11:04 AM	Арр	
Program Files (x86)	AForge.Video.dll	6/04/2015 11:04 AM	Арр	
	ftd2xx.dll	27/01/2014 3:06 PM	Арр	
	log4net.dll	7/08/2016 6:16 AM	App	
Users	Modbus.dll	7/08/2016 6:16 AM	Арр	
Windows	OpenAL32.dll	25/11/2015 11:15 PM	Арр	
Network 34 items	v <		*	

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File Home Share View	file to the	
	Plugins	
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OneDrive - Personal	Lubricator.dll 15/02/2	
This DC	Modbusmaster.dll 29/01/2	1
	Pinout.dll 3/12/20	
	Pinout 28/01/2	
	Plugintest.dll 15/09/2	
Documents	Printer3D.dll 15/02/2	
+ Downloads	Probing.dli 28/11/2	
Music	Scono dli 15/02/2	
Pictures	ShuttlePro.dll 8/02/20	
📑 Videos	UCCAM.dll 15/02/2	
Local Disk (C:)	UCCNC_OSK.dll 16/07/2	
Intel	UCR200.dll 26/02/2	
PerfLogs	UCR200Plugin.dll 26/02/2	
Program Files	UCR200x64.dll 26/02/2	
Program Files (x86)	UCR201Plugin.dll 1/10/20	
	Webcamera.dll 15/02/2	
Users	WHB04BPendant.dll 5/02/20	
Windows	Xbox360controller.dll 15/02/2	
A Network	<	
29 items		
GEN. SETUP AXES SETUP Interpolation mode selection: Exact stop mode Constant veloc	: Unknown g-codes action: city mode Ignore ■ Warning ■ Don't run ■ 25kHz	Plugin your
Com. buffer size (sec):     0.1       SPINDLE     Stop at angle degrees >     89	Reset on file load: G68 G51 G94 200kHz Input signals debounce (ms): Position DROs	supplied with
I/O SETUP 1 Look ahead line count: 300 🗧	Inputs: 3 🗧 THC: 0 🗢 Home: 0 🜩 On tool change	the MPG. Open
I/O SETUP 2 Linear error max.: 0.03 Linear addition lenght max.: 1	Probe 1: 0 🗢 Probe 2: 0 킂 🗹 Ignore tool o Home sequence: Stop spindle	UCCNC. In the
I/O TRIGGER Linear unify lenght max.: 2	1.) Zaxis Y 4.) None Y Run the tool	settings tab,
PROFILES Arc radius tolerance: 0.1	2.)     X axis ▼     5.)     None ▼     Safe Z height:       3.)     Y axis ▼     6.)     None ▼     □ Cycle check	select "Configure
■ Enable softlimits	Configure plugins Config macroloops Edit screen	Plugins"
APPLY SETTINGS SAVE SETTINGS G41/42 round joints	Operator (un)lock Statistics Precompile :	i lugilio
MAIN OFFSETS TOOLS PROBE SETTINGS DIAG.	CAM HELP G0 G17 G40 G49 G50 G54 G64 G69 G90 G94 G98	
C. TIME: 00:00:00 ZO SCALE MACHINE CO. WORK CO.		
ZERO CYCLE TIME X 1.0000 746.7707 -0.3389		
T 1.0000 287.6740 -103.3049		
A 1.0000 0.0000 0.0000		
B 1.0000 0.0000 0.0000	0.0000 🚱 SPINDLE CW SPINDLE CCW MIST	
<b>C</b> 1.0000 0.0000 0.0000	0.0000 🚱 GOTO PARK 1 GOTO PARK 2 JSP	
ZERO ALL SAFE Z GOTO ZERO	O HOME ALL LOAD FILE EDIT FILE REWIND FILE O	
CLEAR 654 655 656 657 658 659 E-STOP	P SOFTLIM. HARDLIM. PROBING IDLE RUN JOG HON	

Plugins configuration						—	D X	Find the Plugin
Plugin name	version	author	show	configure	call startup	enabled		you have just
SD primer	1.0003	CNCUIVE NIL	Snow	Conligure			^	copied to the
Probing	1.3.2.0	Szentkereszty Csaba	Show	Configure	Call startup	Enabled		list of plugins
Scope	1.0002	CNCdrive Kft.	Show	Configure	Call startup	Enabled		(if it does not
On-Screen Keyboard	1.7.3.0	Szentkereszty Csaba	Show	Configure	Call startup	Enabled		appear straight
UCR200 Plugin	Beta 1.5	CNCdrive Kft.	Show	Configure	Call startup	Enabled		restarting
UCR201 Plugin	Beta 1.4	CNCdrive Kft.	Show	Configure	Call startup	Enabled		UCCNC and
Webcamera	1.0002	CNCdrive Kft.	Show	Configure	Call startup	Enabled		check the file is
WHB0B-4_pendant	1.1	Neuron	Show	Configure	☑ Call startup	Enabled		directory.
Xbox360 controller	1.0003	CNCdrive Kft.	Show	Configure	Call startup	Enabled	1	Tick the " call
XHC-HB04 pendant	1.5	CNCdrive Kft.	Show	Configure	Call startup	Enabled		startup" and
Noto: Epobling/disabli		uill take offect on the ne	vt coffwor	ro stortuni			*	boxes then
NOLE. EHADIII Y/UISADIII	ig plugins v	VIII LAKE ETTECT OF THE THE	XI SUIIWAI	e startup!				restart UCCNC
.001 0.01 0.1 1.0		Interpolation mode selection:		Uni	known a-codes action	n:		On the next
ONTINOUS STEP	Exact s	er size (sec):	Incri	ment ·	<ul> <li>Higher</li> </ul>	r the	25kF	Startup of
G cont. MPG single MPG mu	ilti op at an	igle degrees > in	crime	ent the	e faster		Position DRC	UCCNC the
	ok ahea	ad line count:	ochin		movow	hon	On tool chan	pendant should
	► near add	dition lenght m	acriiri		nove w	nen	Stop spin	correct DRO
	hear uni	fy lenght max. tur	ning	the jo	g wheel		Run the to	readings.
	Sele	ct MPG con	t. to	put the	e MPG i	in cha	rae o	f Select MPG cont.
	Softlim	its file precheck		Configure plugins	Config macroloops	Edit screen	Measure of	control of the
	G41/42	round joints		Operator (un)	lock Si	tatistics	Precompil	ea MPG.
MAIN OFFSETS TO	OLS PRO	BE SETTINGS DIAG.	CAM	HELP	G0 G17 G40 G49 G50	0 G54 G64 G69 C	G90 G94 G98	For rapid
TIME: 00:00:00 ZO	SCALE MAC	CHINE CO. WORK CO.	DTG	REF MDI:				movement select
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i 🗾	1.0000 2	287.6740 -103.3049	0.000	= ۱ 🔁	OV: 10.0	100% R	R 6.0	lower the
	1.0000	-3.7733 45.5954	0.000	🧕 🛃 s 📒	+	100% R	10.0	increment the
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0111 014	000 000 0							

I hope this has helped anyone using this pendant in conjunction with UCCNC. There have been updates on the forum so feel free to scroll through and keep up to date with the latest version of the plugin.